



FULL JACKET ELECTRIC STEAM TILTING KETTLE



- □ ELT-20F
- □ ELT-30F
- □ ELT-40F
- □ ELT-60F

OPERATION SHALL BE BY:

Electrically, self-generating closed steam system operating at 50 psi equipped for operation on:

- □ 08 VAC, 1 phase, 50/60 Hz (12 to 18 kW only)
- □ 208 VAC, 3 phase, 50/60 Hz
- □ 220 VAC, 1 phase, 50/60 Hz (12 to 18 kW only)
- ☐ 220 VAC, 3 phase, 50/60 Hz
- □ 240 VAC, 1 phase, 50/60 Hz (12 to 18 kW only)
- □ 240 VAC, 3 phase, 50/60 Hz
- ☐ 380/220 VAC, 3 phase, 4 wire, 50/60 Hz
- ☐ 415/240 VAC, 3 phase, 4 wire, 50/60 Hz

OPTIONS & ACCESSORIES AT ADDITIONAL COST

- □ 380 VAC, 3 phase, 50/60 Hz.
- □ 415 VAC, 3 phase, 50/60 Hz.
- ☐ 480 VAC, 3 phase, 50/60 Hz.
- □ 600 VAC, 3 phase, 50/60 Hz.
- ☐ 24 kW on 40, 60 gallon
- □ 33 kW on 30, 60 gallon
- ☐ Spring assist hinged stainless steel cover (CH-)
- ☐ Etched gallon markings (GM-)
- ☐ Etched litre markings (LM-)
- □ Correctional package

- □ Solid State Thermostat (SST-E)
- ☐ 2" (50 mm) draw-off valve (TVT-2)
- ☐ 3" (76 mm) draw-off valve (TVT-3)
- ☐ Single pantry faucet with an 18" swing spout (SF-18)
- ☐ Double pantry faucet with an 18" swing spout (DF-18)
- □ Single pantry faucet with 18" swing spout and 68" spray hose and bracket (SP-RSH-18)
- Double pantry faucet with 18" swing spout and 68" spray hose and bracket (DP-RSH-18)
- ☐ One piece lift off stainless steel cover (C-)
- □ Triple basket assembly
- ☐ Perforated strainer for draw off (TPS-)

- ☐ Solid disc for draw off (TSS-)
- □ Contoured measuring strip
- ☐ Strainer hook (SH-)
- ☐ Pan support (PC-4)
- □ Pour lip strainer (TKS-)
- ☐ Draw-off valve hose kit (DVHK-)
- ☐ Calibrated thermostat dial, "F"
- ☐ Calibrated thermostat dial, "C"
- ☐ Kettle heat shield (KHS-)

STANDARD CONSTRUCTION SPECIFICATIONS

Shall be a Southbend Steam model ELT-20F, ELT-30F, ELT-40F, ELT-60F, self-generating, electric tilting full jacket kettle, low height.

A double wall kettle interior shall form a steam jacket around the kettle.

The jacket enclosure shall contain distilled water which is factory sealed.

The bottom of the kettle shall be of hemispherical design for superior heat circulation.

The console shall be drip proof, stainless steel clad and shall be supported on all welded 1-5/8" (41 mm) diameter stainless steel pipe frame and the legs fitted with 4 hole adjustable feet for securing to the floor.

The kettle shall pivot on trunnion connected to the tilt mechanism and the out-bore bearing connected to the frame and shall permit

the kettle to tilt forward a full 90° for complete emptying.

The tilt mechanism shall be self locking for positive stop action.

Construction shall be all welded #4 finish stainless steel, type 304.

The kettle liner shall be standard with type 316 for high acid content cooking.

The controls shall be integrally mounted and shall include a power switch, thermostat, pilot light, low water light, vacuum/pressure gauge, safety relief valve, and low water shut off.

The kettle shall be standard with removable elements.

The kettle shall operate in a temperature range of 165°F to 285°F (74°C to 140°C) at a maximum pressure of 50 psi (345 kPa).

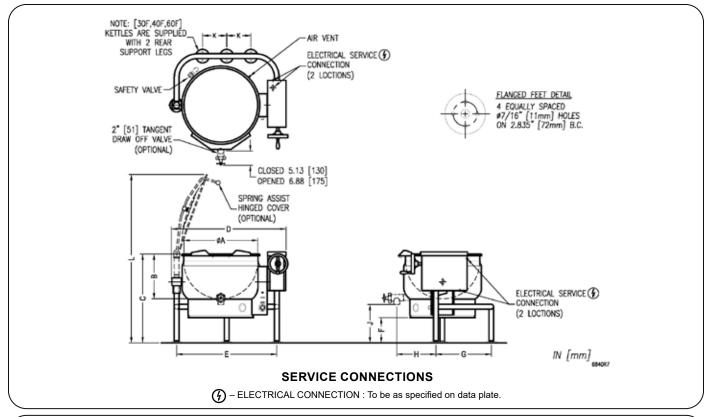








| Approval Notes: | | |
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| DIMENSIONS | | | | | | | | | | | | | |
|------------|---------------------------|------------|--------------|-----------------|-----------------|------------------|-----------------|----------------|----------------|-----------------|-----------------|-------|---------------|
| Model | CAPACITY | Units | Α | В | С | D | E | F | G | Н | J | K | L |
| ELT-20F | 20 gallons (76 liters) | in (mm) | 26" (660) | 15.75" (400) | 31.25" (794) | 40.38" (1026) | 35.25" (895) | 8.88" (225) | 19.5" (495) | 13.88" (352) | 13.25" (337) | N/A | 62" (1575) |
| ELT-30F | 30 gallons | in | 29.5" | 17.5" | 33.5" | 43.88" | 38.75" | 9.63" | 22.25" | 15.38" | 13.5" | 10.5" | 67.5" |
| | (114 liters) | (mm) | (749) | (445) | (851) | (1114) | (984) | (245) | (565) | (391) | (343) | (267) | (1715) |
| ELT-40F | 40 gallons | in | 33" | 19.25" | 36.25" | 47.13" | 42" | 11.25" | 23.75" | 17.13" | 14.5" | 12" | 73.75" |
| | (152 liters) | (mm) | (838) | (489) | (921) | (1197) | (1067) | (286) | (603) | (435) | (368) | (305) | (1873) |
| ELT-60F | 60 gallons | in | 35.5" | 20.5" | 39.25" | 50" | 44.63" | 12" | 25.25" | 17.88" | 16.5" | 13.5" | 79.5" |
| | (227 liters) | (mm) | (902) | (521) | (997) | (1270) | (1133) | (305) | (641) | (454) | (419) | (343) | (2019) |

ELECTRICAL CHARACTERISTIC

AVAILABLE KW STANDARD OPTIONAL Model ELT-20F 18 N/A ELT-30F 18 24 or 33 ELT-40F 18 24 or 33 ELT-60F 24 33

| AMPS PER LINE | | | | | | | | |
|---------------|-------|------|------|------|------|------|------|------|
| κW | PHASE | 208V | 220V | 240V | 380V | 415V | 480V | 600V |
| 18 | 1 | 86.5 | 81.8 | 75.0 | N/A | N/A | N/A | N/A |
| 10 | 3 | 50.0 | 47.2 | 43.3 | 27.3 | 25.0 | 21.7 | 21.7 |
| 24 | 3 | 66.6 | 63.0 | 57.7 | 36.5 | 33.4 | 28.9 | 23.1 |
| 33 | 3 | 91.6 | 86.6 | 79.4 | 50.1 | 45.9 | 39.7 | 31.8 |

| | | SPECI | FICA | TIONS |
|---------|-----------|-----------|------|--------|
| Model | CAPA | ACITY | | Mode |
| ELT-20F | 20 Gallon | 76 Liter | | ELT-20 |
| ELT-30F | 30 Gallon | 114 Liter | | ELT-30 |
| ELT-40F | 40 Gallon | 152 Liter | | ELT-40 |
| ELT-60F | 60 Gallon | 227 Liter | | ELT-60 |

| Model | SHIPPING WEIGHT | MINIMUM CLEARANCE | | |
|---------|-------------------|-------------------|---|--|
| ELT-20F | 340 lbs. [154 kg] | | | |
| ELT-30F | 402 lbs. [182 kg] | SIDES | 0 | |
| ELT-40F | 500 lbs. [227 kg] | BACK | 0 | |
| ELT-60F | 610 lbs. [277 kg] | | | |



INTENDED FOR COMMERCIAL USE ONLY.
NOT FOR HOUSEHOLD USE.

